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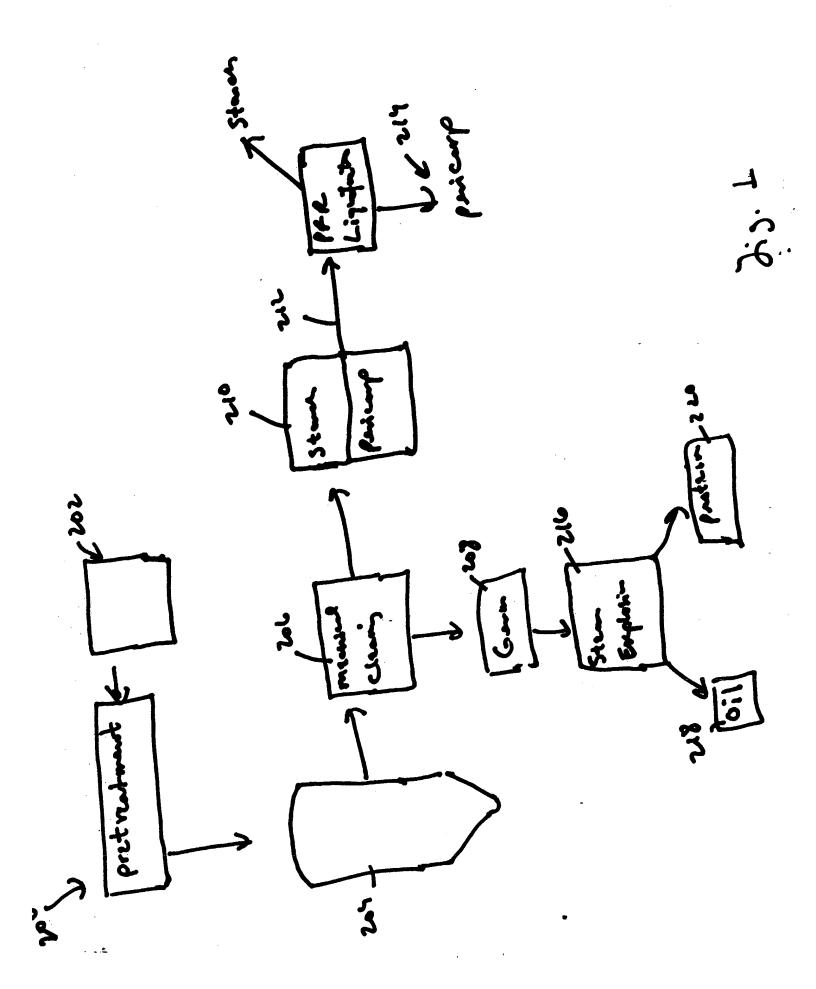
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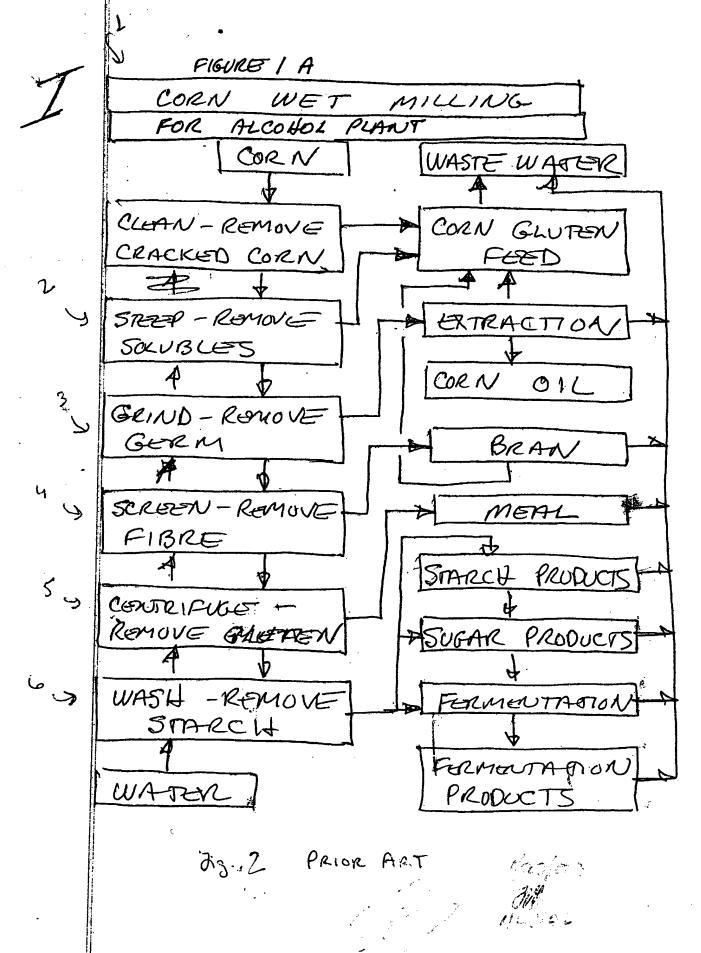
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PIGURE 1B DRY CORN MILLING ALCOHOL PLANT CORN WATER STEAM GRIND SOAK COOL LIQUERY A SACCHARIFY AIR PROPIGATE FERMENT YEAS ALCOHOL DISTILL CENTRIFUGE EVAPORATE DISTILLERS GRAINS \* NO WASTE WATER

FIGURE 3 PRIOR ART

CORN LEVER CORN FIGURE The second 34**V**0

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